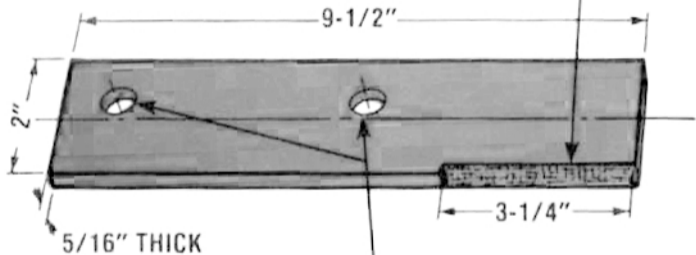


USE COLD-ROLLED
STEEL BARS

GRIND BLADE'S LEADING EDGE AT 45°



MOUNTING HOLES DRILLED OFF CENTERLINE, OPPOSITE LEADING
EDGE (SIZED AND SPACED TO MATCH MOUNTING PLATES)